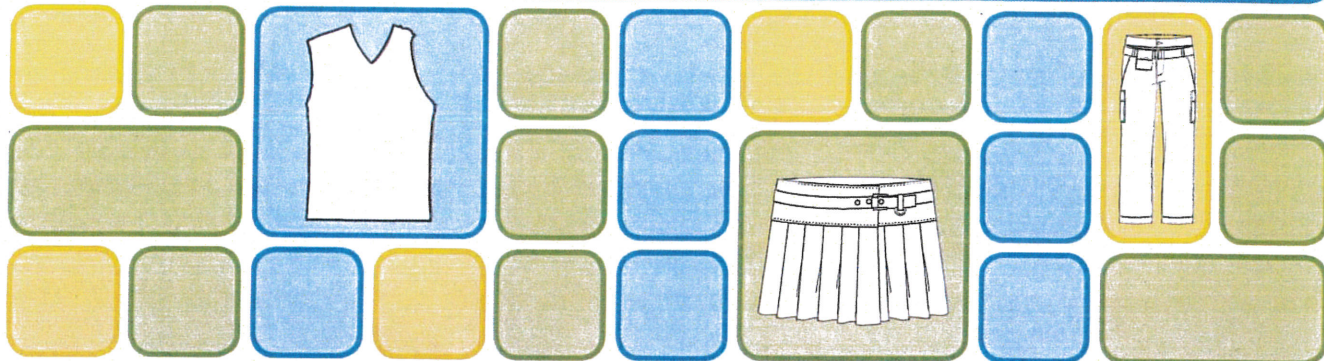


Rimoldi®



QUALITY RECOGNIZED WORLDWIDE AT VERY COMPETITIVE PRICE

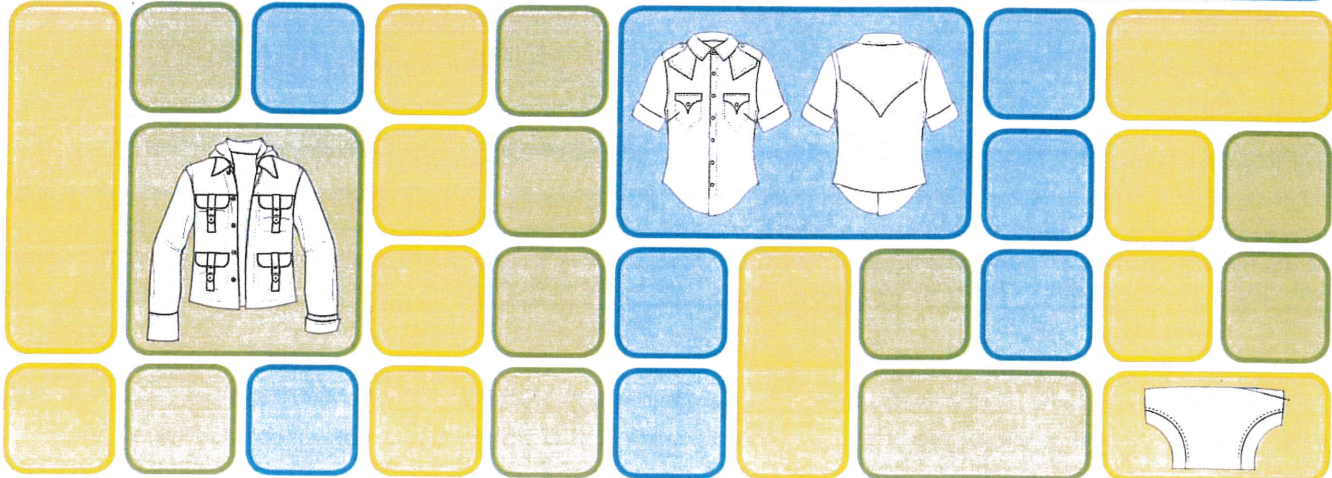


SIRIO II

6.200 RPM

1 or multineedle
chain stitch
flat bed
machine

■ ■ made in Italy



Sirio II

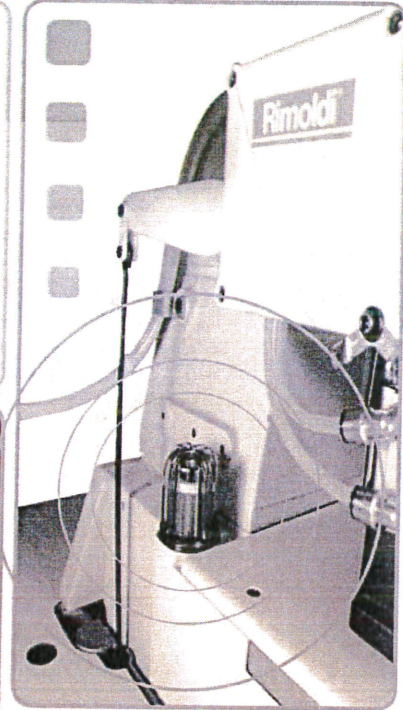
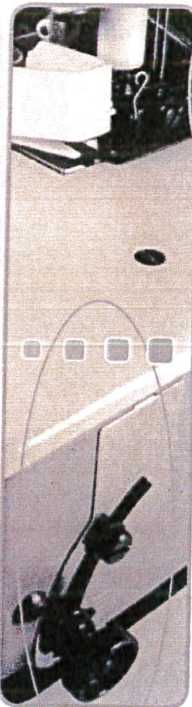
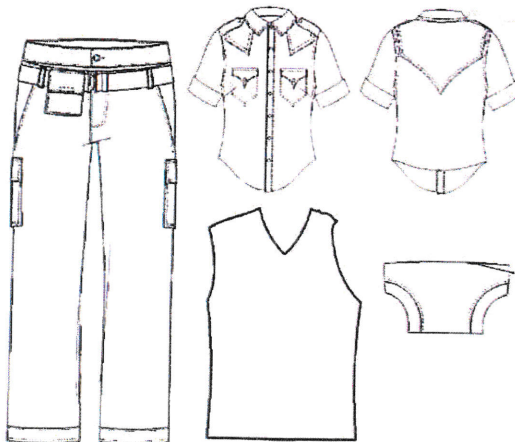
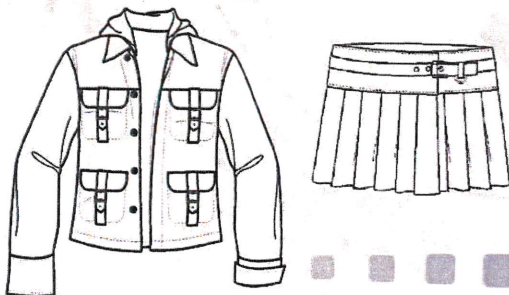
DIVERSIFIED: a wide range of machines for different requirements

- * 61F: flatbed machine for interlock stitch without top covering thread: 2 needles (406) and 3 needles (407)-----
- * 63F: flatbed machine for interlock stitch with top covering thread: 2 needles (602), 3 needles (605) and 4 needles (607)-----
- * 64F: double chain stitch flatbed machine (401)-----
- * 68F: 2 and 3 needle flatbed machine for interlock stitch with bottom covering thread (double chain-stitch 401)-----

PERFORMING: the best of the range

Sirio II offers the best performances, productivity, seam quality and machine life-----

- * Speed (up to 7.000 stitches/minute)-----
- * New feeding system-----
- * Oil pump lubrication-----
- * Designed to accept many electronic and pneumatic devices-----



OPERATING: benefits

- * External stitch-length adjustment lever-----
- * External differential-feed adjustment lever-----
- * External oil level-----
- * Looper thread take up cam positioning in front for easy excesses--
- * Easy threading-----

FLEXIBLE

- Sirio II can easily meet all requirement-----
- * New feed dog clamp-----
 - * New looper mechanism-----
 - * Wide differential feed range-----
 - * Adjustable needle bar stroke-----
 - * Needle-guard with independent movement-----
 - * Easily removable needle clamp-----
 - * Independent needle-threads control-----

Sirio II

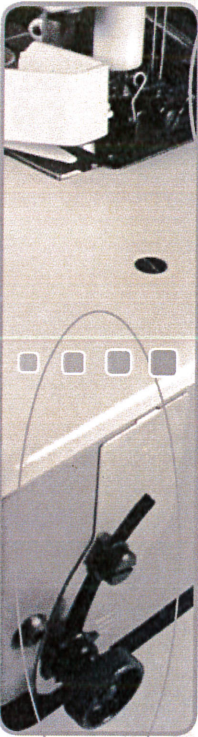
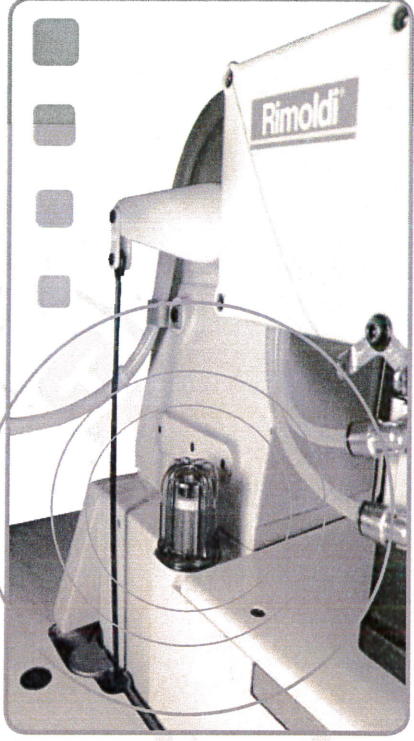
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PERFORMING: the best of the range

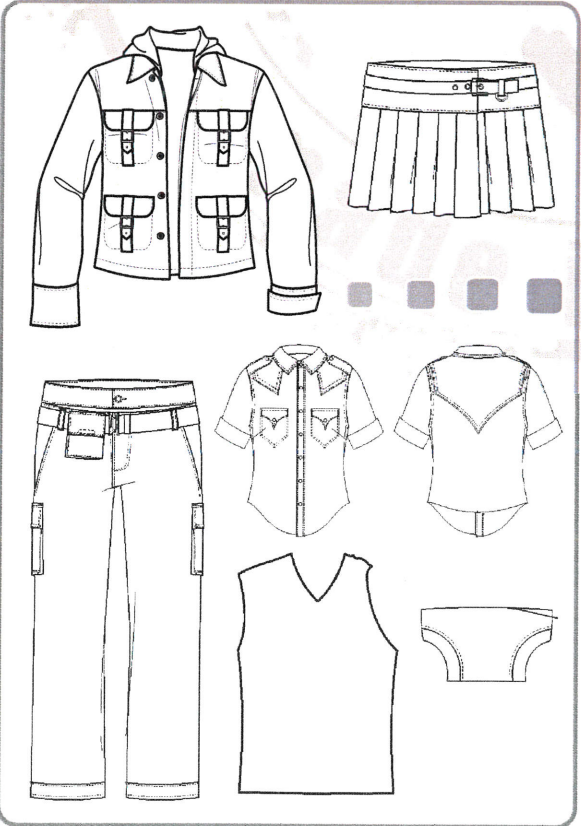
Sirio II offers the best performances, productivity, seam quality and machine life-----

- * Speed (up to 7.000 stitches/minute)-----
- * New feeding system-----
- * Oil pump lubrication-----
- * Designed to accept many electronic and pneumatic devices-----



OPERATING: benefits

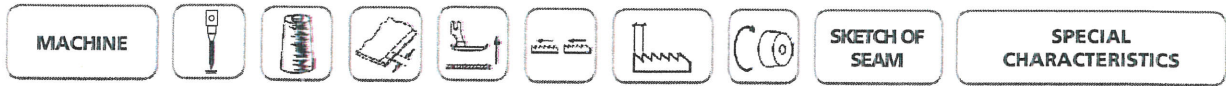
- * External stitch-length adjustment lever-----
- * External differential-feed adjustment lever-----
- * External oil level-----
- * Loper thread take up cam positioning in front for easy excesses--
- * Easy threading-----



FLEXIBLE


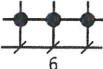

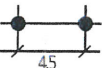
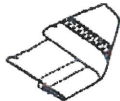
Sirio II can easily meet all requirements-----

- * New feed dog clamp-----
- * New looper mechanism-----
- * Wide differential feed range-----
- * Adjustable needle bar stroke-----
- * Needle-guard with independent movement-----
- * Easily removable needle clamp-----
- * Independent needle-threads control-----




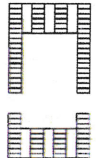
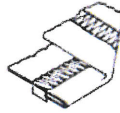
UNDERWEAR AND SWIMWEAR

61F-10. 2/3 NEEDLES. IN ORDER TO CARRY OUT HEMMING OPERATIONS ON UNDERWEAR AND CUT OUTERWEAR, SWIM-SUITS, LINGERIE, ETC. -----

61F-10-2LD-13	Rim63A	3	3	6,5	0,8÷2	1,5	6.200	406	 <p>For carrying out hems on light fabrics----- They are fitted with two guides: one fixed to the needle plate in order to align the edge of the fold with the left needle; the other adjustable, fixed to the work surface in order to change the width of the hem. By removing the guide on the needle plate, it is possible to sew hems by guiding the edge of the folded material by hand, whereas by removing both guides, reinforcement can be attached to panties and similar articles made of light fabric-----</p>
61F-10-3LD-32	Rim63A	4	3	6,5	0,8÷2		6.200	407	  <p>With hemming guide on the work surface. In order to hem highly elastic synthetic materials. They sew a particularly elastic seam and prevent the material puffing up between the needles. They are fitted with an adjustable guide fixed to the work surface, which is used to align the edge of the fold with the left needle. Guide 310030-4-00 is available on request in order to fold the material under, align the edge with the left needle and keep the width of the hem itself constant----</p>
61F-10-2LD-31	Rim63A	3	3	6	0,8÷2		6.200	406	 

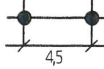
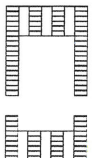
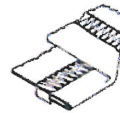
UNDERWEAR AND OUTERWEAR

63F-10. 2 NEEDLES. FOR HEMMING ON UNDERWEAR AND CUT AND SEWN GARMENT IN DIFFERENT GAUGES-----

63F-10-2LD-04	Rim63A	4	3	6	0,8÷2	1,5	6.200	605	   <p>For hemming light fabrics while folding the edge both upwards and downwards. Fitted with a presser foot with bracket for hemming with fold turned upwards, and a presser foot and guide for hemming with fold turned downwards as standard-----</p>
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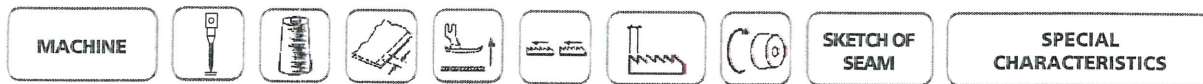
UNDERWEAR AND OUTERWEAR

63T-10. 2 NEEDLES. FOR CARRYING OUT HEMMING OPERATIONS ON CUT UNDERWEAR AND KNIT OUTERWEAR, THE TOP FEED ENSURES A RELAXAD SEAM WITHOUT SCREWING OR TWISTING-----

63T-10-2LD-55	Rim63A	4	3	6	A 1÷6 B 0,8÷1,5	1,5	5.500	605	   <p>For hemming light knitwear and while turning the edge either upwards or downwards; the head is fitted with a set of two presser feet and two upper feed dogs with a special guide which allows two types of hems to be sewn-----</p>
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CATALOGUE

Sirio II
MADE IN ITALY

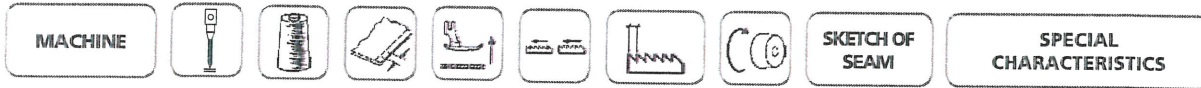


MACHINE	NEEDLE	THREAD	FABRIC	SEWING	SEAM	SKETCH OF SEAM	SPECIAL CHARACTERISTICS
63T-16-2LD-60	Rim63A	4	4	5,5	A 1÷6 B 0,8÷1,5	1,5 5.500	602
							For attaching collarettes to the necklines and armholes of vests, and to the leg holes of briefs, panties and similar garments. The lateral type guide for folding the collarette is not included: specify the type upon ordering----- Equipped with top feeding to assure the right alignment of the top and lower sides of the collarette---
63T-16-3LD-58	Rim63A	5	4	5,5	A 1÷6 B 0,8÷1,5	1,5 5.500	

OUTERWEAR, UNDERWEAR, FLEECE WEAR, SWIMWEAR

63F-16. 2/3 NEEDLES. HEADS WITH TOP COVER STITCH FOR ATTACHING COLLARETTES TO UNDERWEAR AND OUTERWEAR-----

63F-16-2LD-01	Rim63A	4	4	5,5	0,8÷1,5	1,5 6.200	602
							For attaching collarettes to the necklines and armholes of vests, and to the leg holes of briefs, panties and similar garments. The lateral type guide for folding the collarette is not included: specify the type upon ordering. With top cover-----
63F-16-3LD-04	Rim63A	5	4	5,5	0,8÷1,5	1,5 6.200	
63F-16-3LD-08	Rim63A	5	4	5,5	0,8÷1,5	1,5 6.200	



DECORATIVE SEAMS

63F-21. 2 NEEDLES. FLATBED MACHINE TOP/BOTTOM COVER STITCH FOR DECORATIVE SEAMS-----

63F-21-2MD-01	Rim63A	4	6	6	1÷2,2	1,5	5.500	602	For decorative seams on pillow cases, bed sheets, table cloths etc. with contemporary cord insertion. The stitch is very short and the machine is equipped with differential----- It is recommended to use embroidery yarns-----

UNDERWEAR AND LINGERIE

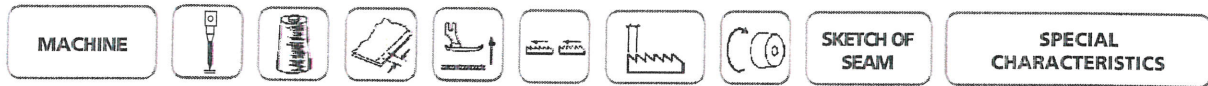
63F-34. 2/3 NEEDLES. HEADS FOR ATTACHING ELASTIC LACE TO UDERWEAR AND LINGERIE WITH FIXED TRIMMING KNIVES AND MECHANICAL METERING ROLLERS-----

63F-34-2DR-20	Rim63A	4	4	6	0,8÷1,5	1,5	5.500	602	Heads with mechanical metering rollers and fixed trimming knives. They are used for attaching elastic laces from rolls above the machine to ladies' panties, and wide elastics to the waist of briefs, men's underpants and similar garments made of light and medium fabrics. They are fitted with elastic metering rollers located in front of the machine arm (upper rollers), and fixed trimming knives for trimming excess material. The metering rollers have their own movement which is intermittent and synchronized with the movement of the feed dogs. Their rotational speed is adjustable in order to give the elastic the required tension. They are also fitted with a fixed edge guide in order to align the edge of the fabric with the needles-----

63F-34-2DR-27	Rim63A	4	4	6	0,8÷1,5		5.500		Heads with mechanical metering rollers and fixed trimming knives. They are used for attaching elastic laces from rolls above the machine to ladies' panties, and wide elastics to the waist of briefs, men's underpants and similar garments made of light and medium fabrics. They are fitted with elastic metering rollers located in front of the machine arm (upper rollers), and fixed trimming knives for trimming excess material. The metering rollers have their own movement which is intermittent and synchronized with the movement of the feed dogs. Their rotational speed is adjustable in order to give the elastic the required tension. They are also fitted with a fixed edge guide in order to align the edge of the fabric with the needles-----

63F-34-3DR-16	Rim63A	5	4	5,5	0,8÷1,5		5.500	605	Heads with mechanical metering rollers and fixed trimming knives. They are used for attaching elastic laces from rolls above the machine to ladies' panties, and wide elastics to the waist of briefs, men's underpants and similar garments made of light and medium fabrics. They are fitted with elastic metering rollers located in front of the machine arm (upper rollers), and fixed trimming knives for trimming excess material. The metering rollers have their own movement which is intermittent and synchronized with the movement of the feed dogs. Their rotational speed is adjustable in order to give the elastic the required tension. They are also fitted with a fixed edge guide in order to align the edge of the fabric with the needles-----

63F-34-3DR-23	Rim63A	5	4	5,5	0,8÷1,5	1,5	5.500		For attaching wide elastic on men's brief's-----



UNDERWEAR AND LINGERIE

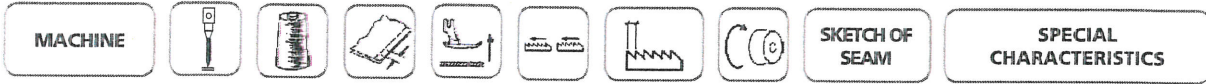
63F-34. 2/3 NEEDLES. HEADS FOR ATTACHING ELASTIC LACE TO UDERWEAR AND LINGERIE WITH FIXED AND DISENGAGEABLE TRIMMING KNIFE

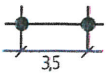
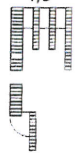

63F-34-2LR-09 (disengageable knives)	Rim63A	4	4	6	0,8÷1,5	1,5	5.500	607	Heads set up for using electronic metering rollers and fitted with trimming knives. They are set up for attaching elastic lace from rolls above the machine to ladies' panties and similar garments made of light and medium fabrics, and wide elastics to the waist of briefs and minislips, and similar garments. They must be used in combination with electronic metering rollers, which ensure constant elastic feed even if the speed of the machine is changed while sewing. They are also fitted with trimming knives for trimming excess material and fixed edge guide for aligning the edge of the material with the needles----- The following types of elastic metering rollers are available on request at additional cost: 090-00: "SONIA" programmable electronic metering rollers----- 082/083: "LISA" electronic metering rollers----- Disengageable guide 321457-4-00 is available on request at additional cost for aligning the edge of the material with the needles----- The following parts are available on request at additional cost for head 63F-34-2LR-20: presser foot 304068-3-00 for attaching wide elastic to the waist of men's underpants; presser foot 3028/3-3-12 for sewing inside the lace at a maximum of 25 mm from the left edge.
63F-34-2LR-20 (fixed knives)	Rim63A	4	4	6	0,8÷1,5	1,5	5.500		
63F-34-2LR-27 (fixed knives)	Rim63A	4	4	6	0,8÷1,5	1,5	5.500		
63F-34-3LR-16 (fixed knives)	Rim63A	5	4	6	0,8÷1,5	1,5	5.500		

UNDERWEAR, LINGERIE, SEAMLESS AND BEACHWEAR

63F-16. 2 NEEDLES. FLAT BED TOP/BOTTOM COVER STITCH FOR COLLARETTE/BINDING OPERATION FITTED WITH TRIMMING KNIFE

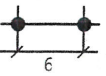
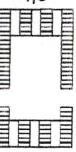
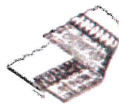
63F-16-2LR-23	Rim63A	4	4	6	0,8÷1,5	1,5	5.500	602	Flat bed head for elastic lace application from roll on underwear garments. Equipped with trimming knives in front of the folder, it is suitable for the application of "U" shaped bindings and of collarettes for underwear, swimwear and seamless-----


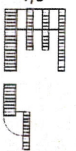
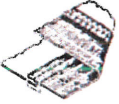


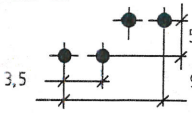
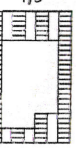
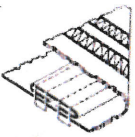
63F-16-2LR-24	Rim63A	4	4	6	0,8÷1,5	1,5	5.500	602	  	<p>Flat bed head for elastic lace application from roll on underwear garments. Equipped with trimming knives in front of the folder, it is suitable for the application of collarettes for underwear, swimwear and seamless up to a max tape size of 36/38 mm-----</p>
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KNITWEAR

61F-38. 2/4 NEEDLES. HEADS FOR ATTACHING TRIMMING AND REINFORCING STRIPS TO KNITWEAR GARMENTS-----



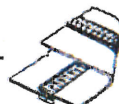
61F-38-2LD-07	Rim63A	3	4	6	0,8÷2	1,5	6.200	406	  	<p>They are used for attaching strips of selvaged knitted material (obtained with flat knitting machines) or trimming to outerwear (cardigans)-----</p>
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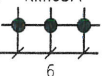
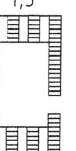

61F-30-3LR-27 (with fabric trimming knives)	Rim63A	4	4	6	0,8÷2	1,5	6.200	407	  	<p>They are fitted with a rack tensioner, and front differential feed dogs, which operates on the fabric and the strips-----</p>
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61F-38-4LD-10	Rim63A	6	4	6	0,8÷2	1,5	5.500	2 x (406)	  	<p>To attach knitted ribs and folded strip on slips and men's briefs-----</p>
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OUTER KNITWEAR

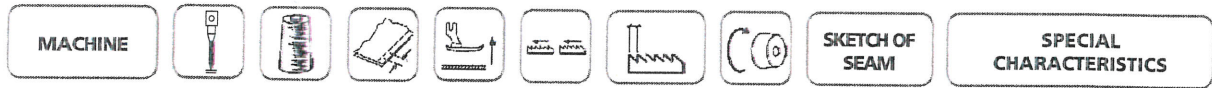
63F-66. 3/4 NEEDLES. ASSEMBLY AND DECORATIVE SEAMS, HEMMING AND TOPSTITCHING OF KNITWEAR-----

63F-66-3LD-01	Rim63A	5	4	6	0,8÷2	1,5	6.000	605	  	<p>Flat bed head for performing different kind of seams on light to heavy outer knitwear garments: assembly seams, decorative seams, hemming, topstitching-----</p>
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63F-66-3LD-15	Rim63A	5	4	6	0,8÷1,9	1,5	6.000		  	<p>New bottom feeding; highly versatile and reliable machine for different kinds of seams on light, medium and heavy weight fabrics; high foot lift up-----</p>
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C A T A L O G U E

Sirio II
MADE IN ITALY

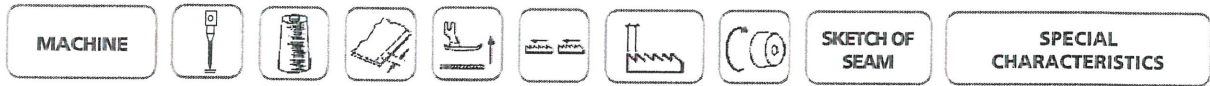


MODEL	NEEDLES	STITCHES	STITCHES	STITCHES	STITCHES	STITCHES	STITCHES	STITCHES	SKETCH OF SEAM	SPECIAL CHARACTERISTICS
63F-66-4MD-05	Rim 1014	6	4	6	0,8÷1,5	1,5	5.500	607		Suitable for assembling ornamental seams on knitwear and to attach such as on cuffs, gussets, etc on underwear garments----- On demand the machine head can be equipped with right or reverse folder-----
63T-66-3LD-55	Rim63A	5	4	6	0,8÷1,5	1,5	5.500	605		Flat bed top feeding head for performing different kind of seams on light to heavy outer knitwear garments: assembly seams, decorative seams, hemming and top-stitching-----

OUTERWEAR

64F-00. 1/2 NEEDLES. ONE OR TWO NEEDLES HEADS FOR ASSEMBLY SEAMING FOR DRESS AND GARMENT MAKING WORKSHOP-----

MODEL	NEEDLES	STITCHES	STITCHES	STITCHES	STITCHES	STITCHES	STITCHES	STITCHES	SKETCH OF SEAM	SPECIAL CHARACTERISTICS
64F-00-1MD-24	Rim63	2	4	6	0,8÷2	1,5	6.200	401		One-needle head for assembly seaming medium and heavy fabrics for men's and women's wear. For assembly seaming all types of medium and heavy fabrics where it is necessary to use the differential feed in order to have flat seams. For knitwear, it is also possible to use wool or similar yarns both in the needle and the looper-----
64T-00-1LD-70	Rim63	2	3	5	0,8÷1,9	1,5	5.500	401		Assembly seams for ready-made wear and making-up industry----- Top feed and differential bottom feed both adjustable even when machine is running----- Self-adjustable top feed to keep constant the distance between the foot and the top feed dog even when passing through different thicknesses or over crossway seams avoiding stitch condensing-----



SHIRTS, BLOUSES AND WORK CLOTHES

64F-00. 2 NEEDLES. FOR DOUBLE LAP SEAMS ON LIGHT, MEDIUM AND HEAVY WEIGHT FABRIC-----

64F-00-2MA-02	Rim64	4	4	6	-	1,5	6.500	401	
64F-00-2MA-03	Rim64	4	4	6	-		6.500		

The straight double lap folder, available on request at extra cost, is chosen according to the weight of the material (see table) and overlaps the right edge with the left-----

DOUBLE LAP ASSEMBLY SEAMS

64F-00. 2/3 NEEDLES. MACHINES FOR DOUBLE LAP SEAMS ON JEANS, BLOUSON JACKETS, CASUAL SLACKS, AND WORK CLOTHES ON HEAVY AND VERY HEAVY WOVEN FABRICS (DENIM, VELVET ETC...). FITTED WITH A SPECIAL PRESSER FOOT WITH DOUBLE-HINGED DIVIDED SHOE FOR DISTRIBUTING PRESSURE AND FACILITATING FEEDING OVER CROSS SEAMS-----

64F-00-2LA-34	Uy128 Gas	4	3	6	-	2,5	5.500	401	
64F-00-3LA-01	Uy128 Gas	6	4	6	-	2,5	5.200	401	
64F-00-3LA-03	Uy128 Gas	6	4	6	-		5.200		

Machine without rear puller. On request, at extra cost is available: P305554-3-00 presser foot, P305556-0-00 feed dog, P305557-0-00 needle plate for medium heavy fabrics-----

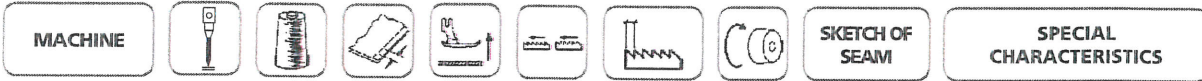
Fitted with feed dog with right hand row of the teeth higher than the other teeth, for facilitating the feeding of both plies on double lap seams, and with the front part of feed dog higher than rear to have an efficient feeding at the beginning of the seam-----

JEANS

64F-00. 2/3 NEEDLES. MACHINES FOR DOUBLE LAP SEAMS ON JEANS, BLOUSON JACKETS, CASUAL SLACKS, AND WORK CLOTHES ON HEAVY AND VERY HEAVY WOVEN FABRICS (DENIM, VELVET ETC...). FITTED WITH A SPECIAL PRESSER FOOT WITH DOUBLE-HINGED DIVIDED SHOE FOR DISTRIBUTING PRESSURE AND FACILITATING FEEDING OVER CROSS SEAMS-----

64F-00-2LK-03	Uy128 Gas	4	3	6	-	2,5	5.200	401	

Machines with rear puller (the upper driving) which co-operate at the feeding of fabric. They have their own movement which is intermittent and their speed is variable-----



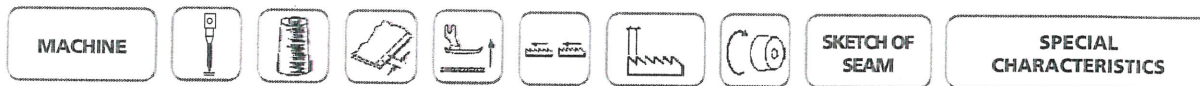
64F-00-3LK-01	Uy128 Gas	6	4	6	-	2,5	5.200	401
64F-00-3LK-02	Uy128 Gas	6	4	6	-		5.200	

Machines with rear puller fitted with feed dogs with right hand row of the teeth higher than the other teeth, for facilitating the feeding of both plies on double lap seams, and with the front part of feed dog higher than rear to have an efficient feeding at the beginning of the seam-----

OUTERWEAR

64F-16. 1 NEEDLE. HEADS FOR ATTACHING COLLARETTES WITH AT LEAST ONE SELVAGED EDGE TO KNIT OUTERWEAR GARMENTS-----

64F-16-1MD-01	Rim64	2	4	6	0,8÷1,5	1,5	6.200	401
								Suitable for attaching collarettes and tapes on underwear and knitwear. Split tube folder is on demand-----
64F-16-1MD-06	Rim63A	2	4	6	0,8÷1,5	1,5	6.200	401
								For attaching continuous knit collarettes from rolls to the necklines and armholes of pullovers, sweaters and light and medium knit fabric jackets----- It is particularly recommended for attaching ribbed knit collarettes with 7÷12 gauge produced on flat knitting machines with at least one selvaged edge----- It is equipped with a special device for guiding the fine rib strap fitted with five interchangeable binders of different widths-----
64F-16-1MD-07	Rim63A	2	4	6	0,8÷1,5	1,5	6.200	401
								For attaching continuous knit fabric straps from rolls at the side to light and medium-weight pullovers, sweaters and cardigans----- It is particularly recommended for attaching continuous ribbed knit straps with 5÷12 gauge produced on flat knitting machines with at least one selvaged edge. The head carries out the operation using a special device fitted with a set of guides which ranges from 20 to 50 mm. The head is also provided with cut limiting guide P207830-4-00 which, when fitted to a one-needle overlock head, makes edge finishing easier since it prevents the seam previously sewn by the aforementioned head from being trimmed-----



SPECIAL CHARACTERISTICS

64T-16-1LD-56	Rim64	2	4	5,5	0,8÷1,5	1,5	5.500	401	Single needle head, doubled locked chainstitch fitted with top feed for attaching knit strips with selvaged edge from rolls from side to the arm holes and necklines of sweater, and the front of cardigans and other outerwear garments-----

UNDERWEAR, LINGERIE AND SWIMWEAR

64T-16. 1 NEEDLE. HEAD WITH TOP FEED FOR ATTACHING STRETCH BINDING TO SWIMSUITS, BODY STOCKING AND SIMILAR GARMENTS-----

64T-16-1LD-66	Rim64	2	3	5,5	0,8÷1,5	1,5	5.500	401	Single needle head, doubled locked chainstitch fitted with top feed for elasticized binding from rolls from side to the arm holes, neck lines and under the cups of swimsuits, body stockings and similar garments-----

OUTERWEAR

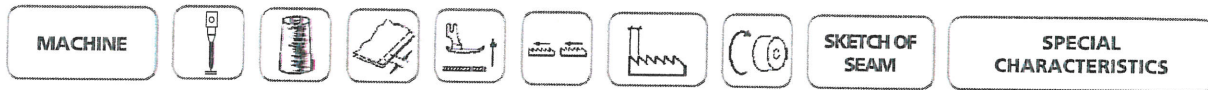
64F-38. 1 NEEDLE. HEAD FOR THE APPLICATION OF REINFORCING TAPES TO THE ARM HOLE AND SHOULDERS OF JACKETS, COATS AND SHOULDERWEAR IN GENERAL-----

64F-38-1MD-14	Rim63	2	3	?	0,8÷2	1,5	5.200	401	Heads for attaching tapes to the arm holes and shoulders of jackets, overcoats and articles with shoulders in general----- For attaching a 5 to 11 mm tape on the bias or in a straight to the arm holes and shoulders of jackets, overcoats, coats, etc..., made of heavy or extremely heavy materials in order to reinforce and shape the garment during preparation-----

POLO AND T-SHIRT

64F-38. 1 NEEDLE. ATTACCHING THE COLLAR TO "POLO" TYPE T-SHIRTS AND SHIRTS-----

64F-38-1MR-01	Rim64	2	3,5	5,5	0,8÷2	1,5	5.200	401	One needle flat bed machine - type 401 double chain stitch - with differential feed and trimming knives located in front of the needle. Supplied with two guides, which can be fitted as required for: - attaching the collar at the same time as a collarette made from a strip of fabric from rolls above the machine. Width of finished collarette: 10mm - width of fabric strip: 25 mm (A)----- - attaching the collar at the same time as a 10 mm wide fabric tube (B)

**T-SHIRT****64F-38. 2 NEEDLES**

64F-38-2MD-14	Rim64	4	4	6	0,8÷2	1,5	6.200	401	Flat bed 2 needle machine for the production of the collar on T-shirt--

UNDERWEAR**64F-38. 2 NEEDLES. FLAT BED MACHINE 2 NEEDLE CHAINSTICH FOR STRIP AND BAND APPLICATION**

64F-38-2CA-13	Rim64	4	4	6	-	1,5	5.200	401	Suitable for attaching ribs on slips and men's briefs-----

POLO AND T-SHIRT**62F-16. 3 NEEDLES. FOR ATTACHING COLLARETTES WITH DECORATIVE SEAM**

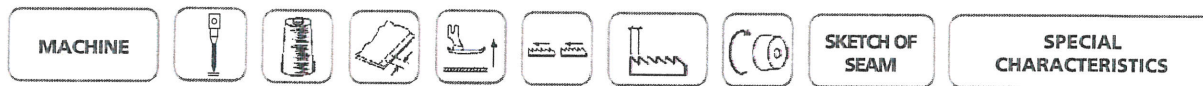
62F-16-3LD-01	Rim63A	5/6	4	6	8÷12	1,5	3.000	407 (top cover decorative stitch)	3 needles flatbed machine for attaching collarettes with decorative pattern on sweater, T-shirt, knit pyjamas and children's garments-- The machine is fitted with a filling device with two thread guides, synchronized with the needle movement, for inserting one or more threads that make a decorative pattern on the top part of the seam. Movement of the thread guides is controlled by easily interchangeable cams----- 6 different patterns can be obtained with each cam by opportunity varying threading of the thread guides. The decorative effect can be increased by using different coloured thread----- The machine is supplied with 5 cams-----

JEANS, TROUSERS AND JACKETS.**68F-00. 2/3 NEEDLES. HEADS FOR ATTACHING THE POCKET FACING TO THE POCKET LINING OF JEANS, TROUSERS AND JACKETS**

68F-00-2MD-31	Rim63	5	3	6	0,8÷2	1,5	6.500	401 (with top cover)	This head eliminates the serging operations----- The cover thread covers the edge of the pocket facing thus eliminating the previous serging operation-----

C A T A L O G U E

Sirio II
MADE IN ITALY



63F-00-3LD-20	Rim63	7	3	6	0,8÷2	1,5	5.500	401 (with top cover)	Same as above but equipped with a third needle providing a supplemental chainstitch for additional strength-----

POLO AND T-SHIRT.

PL61X/PL63X. PL63TX. 2/3 NEEDLES. WORKSTATION FOR OPEN SLEEVE HEMMING EQUIPPED WITH AUTOMATIC GUIDES-----

PL61X-10-3LD-60 (without top feed and without top cover)	Rim63	4	4	6	0,8÷1,5	1,5	6.200	407	
PL63X-10-3LD-60 (without top cover)	Rim63A	5	4	6	0,8÷1,5	1,5	6.200	605	Complete unit for hemming open fabrics, like pockets, sleeves etc-- Adjustable hem size from 15 to 25,4 mm. Equipped with a fixed guide placed in front of the machine on which the operator places the fabric and with two photocells, the first controls the machine start, the second controls the stop-----
PL63TX-10-3LD-60 (with top feed and with top cover)	Rim63A	5	4	5,5	A 0,2÷1,6 B 0,8÷1,5	1,5	5.500	605	

NEW STITCHES - VARIOUS ARTICLES

3/4 NEEDLES. FLAT BED MACHINE FOR VARIOUS OPERATIONS FOR UNDERWEAR, OUTERWEAR AND SWIMWEAR-----

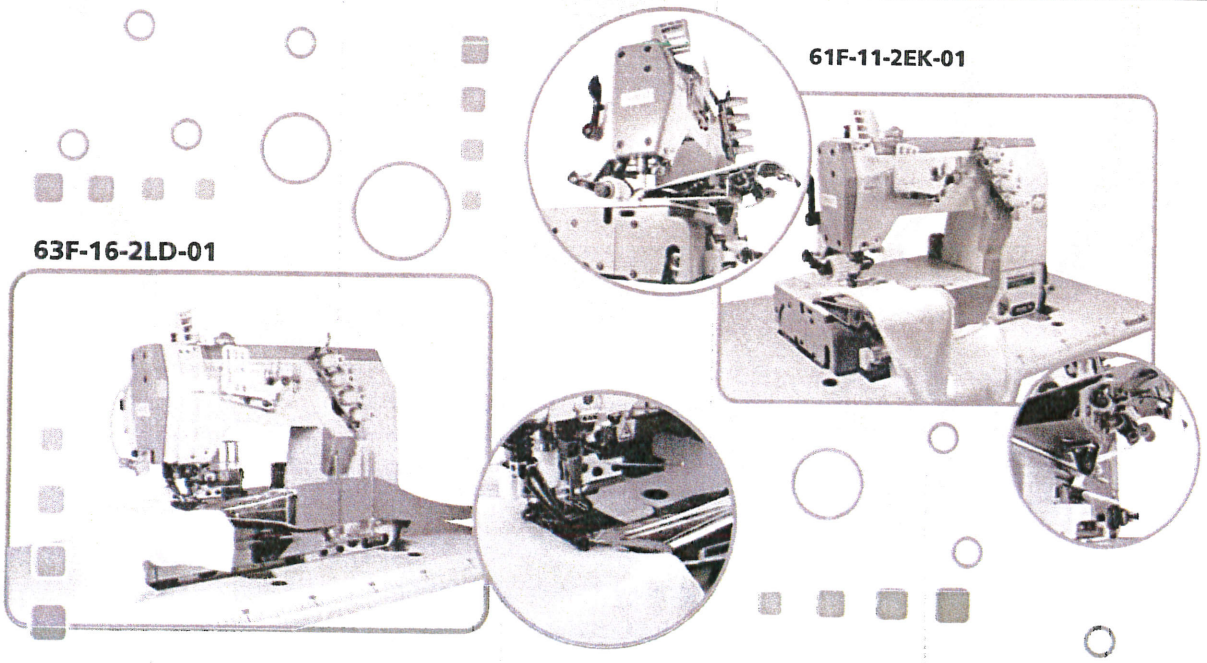
63F-66-3LD-19	Rim63A	5	4	6	0,8÷1,5	1,5	5.500	605	New machine for top-stitching operations and pre-existing middle and side seams-----
61F-38-4MD-12	Rim63	6	4	6	0,8÷1,5		5.500	2 x (406)	Flat bed machine for various operations for underwear, outerwear and swimwear-----

The best of the Sirio II

Sirio II offers a wide range of products. We selected 8 of our "family jewels" which are the best sold on the market as to quality and performances-----

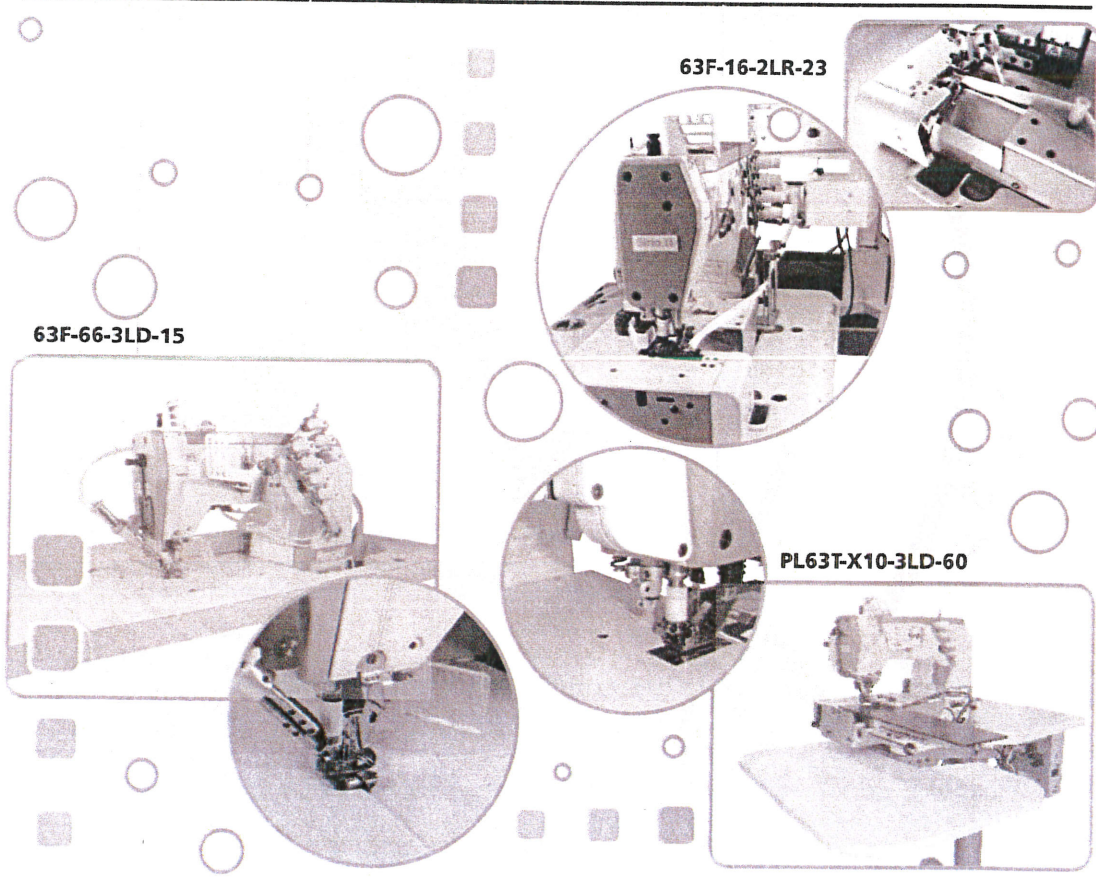
MACHINE								SKETCH OF SEAM	SPECIAL CHARACTERISTICS
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61F-11-2EK-01	Rim 63A	3	8÷16	6	0,8÷1,5		5.200	406	2-needle flatbed hemming machine with elastic insertion for knitwear and underwear. Equipped with bottom elastic feeding rollers and rear puller. The elastic is free inside the seam but is stitched -down at the beginning and at the end of the seam by shifting the elastic guide through a knee-press control-----
64F-38-1MR-01 728-15	Rim63A	2	8÷16	5,5	0,8÷2		5.200	401	2 needle flatbed hemming machine. Equipped with two feet for hemming up or hemming down-----



63F-16-2LD-01	Rim63A	4	8÷16	5,5	0,8÷1,5		6.200	602	2-needle flat bed machine for collaret application. Split tube folder available on request-----
63F-21-2MD-01	Rim63	4	8÷16	5,5	0,8÷1,5		5.500	602	2-needle flat bed machine for attaching elastic lace to ladies underwear, equipped with fixed trimming knives and top mechanical metering-----

MACHINE								SKETCH OF SEAM	SPECIAL CHARACTERISTICS
63F-34-2LR-20	Rim63A	4	8÷16	5,5	0,8÷1,5		5.500	602	Flat bed machine with mechanical metering rollers for elastic lace application to ladies underwear. On request machine can come equipped with electronic metering
63F-16-2LR-23	Rim63A	4	8÷16	5,5	0,8÷1,5		5.500	602	Flat bed machine for elastic lace application to ladies underwear, intended to work with independent electronic metering rollers available on request



63F-66-3LD-15	Rim63A	5	8÷16	6	0,8÷1,5		5.500	605	Flat bed machine for decorative joining of seams, hemming and topstitching operation on knitwear
PL63T-X10-3LD-60	Rim63A	5	8÷16	5,5	0,8÷1,5		5.500		Complete unit for hemming open fabrics, like pockets, sleeves etc--- Adjustable hem size from 15 to 25,4 mm. Equipped with a fixed guide placed in front of the machine on which the operator places the fabric. Equipped with two photocells, when the machine starts. The second control's the stopping of the machine

Special devices for Sirio II

127_Pneumatic foot lifter-----



139_Pneumatic needle cooler-----

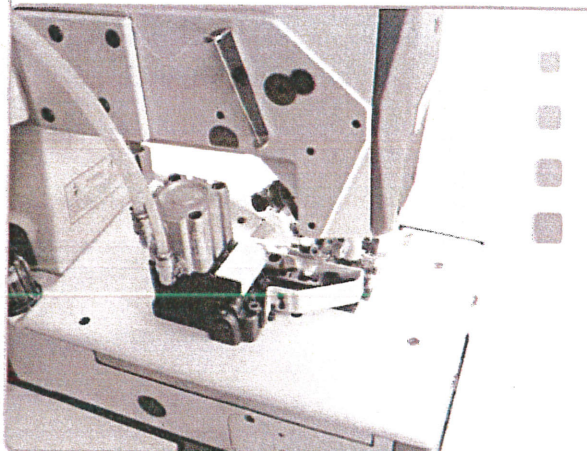
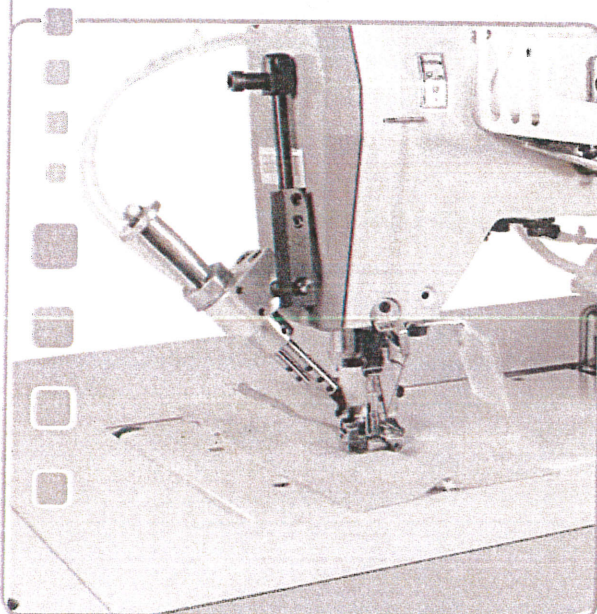
133_Illuminated cover-----

173_Adjustable pneumatically controlled, differential when machine is running-----

146-266-295_Pneumatic tape cutter-----





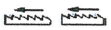


548-556_Pneumatic thread-cutter & foot lifter-----

183-226_Pneumatic chain cutter-----




189-140_Pneumatic waste removal-----



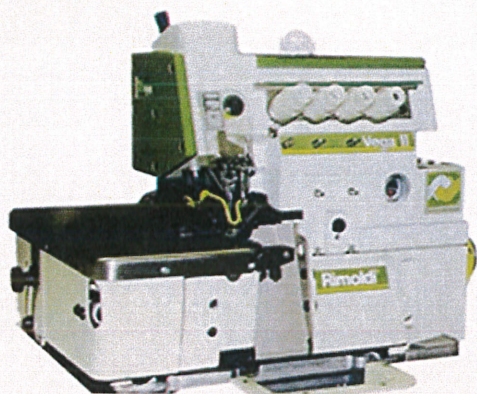
 NEEDLE SYSTEM NO. OF NEEDLES GAUGE (mm)	 NUMBER OF THREAD	 MAX STITCH LENGTH (stitch/inch)	 PRESSER FOOT LIFT
 DIFFERENTIAL FEED VARI- TION FEED	 FEED DOG PITCH	 REVOLUTIONS OF MINUTE	



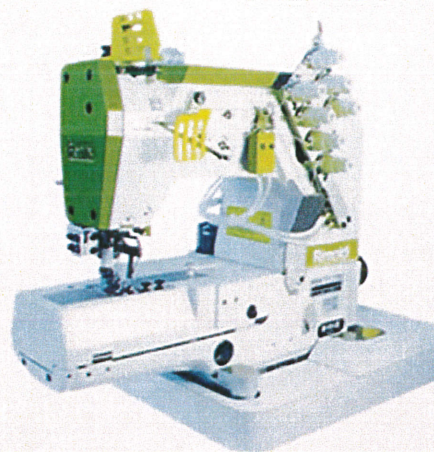
Rimoldi®

 made in Italy

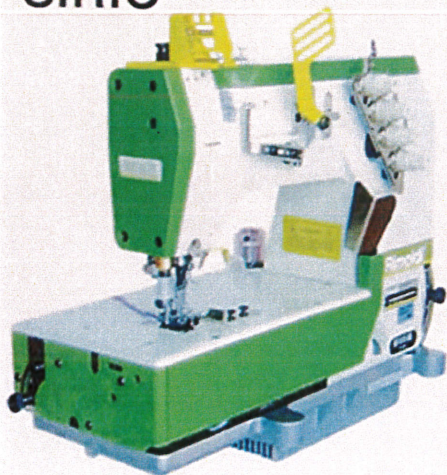
VEGA



FENIX



SIRIO



FLEXSYSTEM®

ALTAIR



LIBRA



Rimoldi & CF srl Corso C. Colombo, 46 21013 Gallarate ITALY -
Tel. +39 0331 75071 Fax +39 0331 750781
info@rimoldiecf.com www.rimoldiecf.com